Rolled Thread Machine Screws

Grade 4.8

with T-Drive Recess

METRIC SERIES

Head and Length Tolerances

SCREW SIZE	T-DRIVE PAN DIN 7985			T-DRIVE CSK DIN 965			SCREW SIZE
	DIA. MAX.	HEIGHT MAX.	T-DRIVE SIZE	DIA. MAX.	HEIGHT MAX.	T-DRIVE SIZE	
M2.5	5.00	2.12	T8	4.70	1.50	T8	M2.5
M3	6.00	2.52	T10	5.60	1.65	T10	M3
M3.5	7.00	2.82	T15	6.50	1.93	T15	M3.5
M4	8.00	3.25	T20	7.50	2.20	T20	M4
M5	10.00	3.95	T25	9.20	2.50	T25	M5
M6	12.00	4.75	T30	11.00	3.00	T30	M6
M8	16.00	6.15	T40	14.50	4.00	T40	M8

ROLLED THREAD MACHINE SCREWS

SCREW SIZE	LENGTH TOLERANCES		
	NOM LENGTH MM	MAX	MIN
M2 - M10	3	3.20	2.80
	4	4.25	3.75
	5	5.25	4.75
	6	6.25	5.75
	8	8.30	7.70
	10	10.30	9.70
	12	12.35	11.65
	14	14.35	13.65
	16	16.35	15.65
	18	18.35	17.65
	20	20.40	19.60
	22	22.40	21.60
	25	25.40	24.60
	28	28.40	27.60
	30	30.40	29.60
	35	35.50	34.50
	40	40.50	39.50
	45	45.50	44.50
	50	50.50	49.50
	55	56	54
	60	61	59