HAMMOND MANUFACTURING

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# Terminal Straps and Brackets

**1418 Series Enclosures**



RoHS

## Features

- Used to provide convenient mounting for terminal blocks, pneumatic controls or small relays in 1418 wallmount enclosures.
- Brackets may be installed horizontally or vertically in an enclosure if the size corresponds to enclosure length or width.
- Finished in white.

## Bracket Assembly

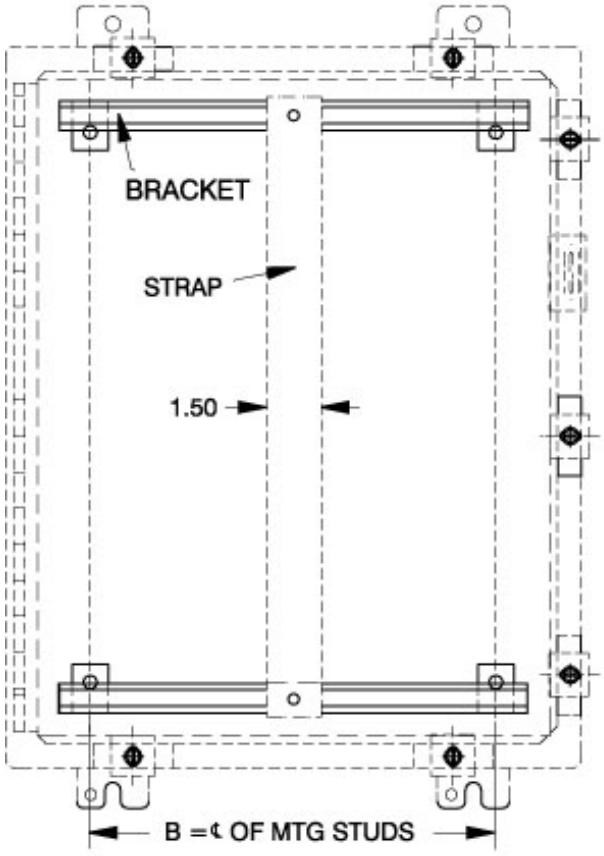
- Each kit consists of two or three brackets per assembly.
- Brackets combined with collar stud length provide 3" minimum clearance from the rear of the enclosure.
- "C" channel construction provides easy alignment of terminal straps.

## Terminal Strap

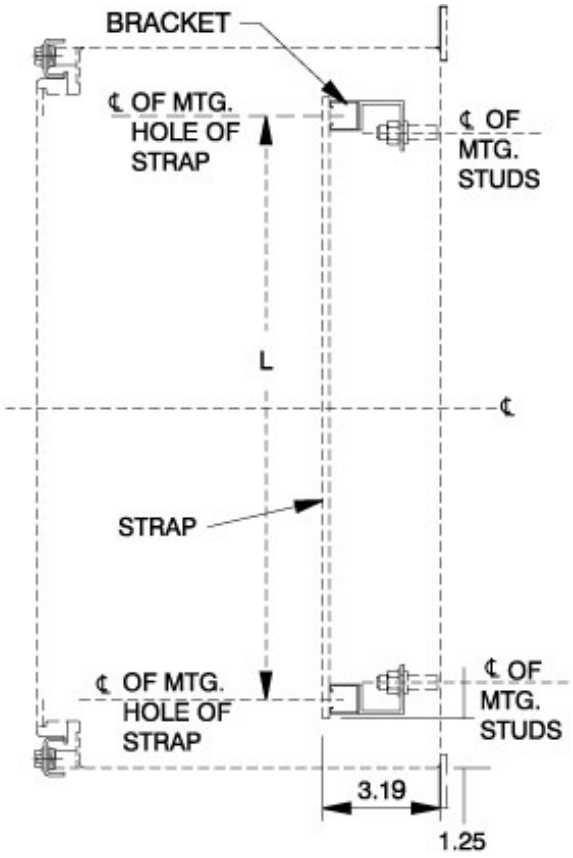
- 1.5" wide x 0.187" thick steel.
- Each strap includes spring locking hardware.
- Countersunk holes in straps provide extra terminal mounting space.

## How to Order

- Each enclosure requires one bracket assembly kit and the required number of straps (order separately).
- Determine if strap will be mounted parallel to dimension "A" or "B". Choose the part number that corresponds to enclosure dimensions "A" or "B".
- When choosing a bracket assembly to be parallel to dimension "B" in an enclosure of 24", 30" or 36" width, determine if a two or three bracket assembly is required. When enclosures are 48" or greater on "A" dimension, 6 collar studs are used.
- Choose strap kit to correspond to the other enclosure dimensions.
- Order the number of kits equal to the number of straps required.




Front View




Side View

## Bracket Assembly

| Part No. | # of Brackets | L | B | Parallel Enclosure Dim |
|---|---|---|---|---|
| **18B212** | 2 | 8.50 | 7.25 | 12 |
| **18B216** | 2 | 12.50 | 11.25 | 16 |
| **18B220** | 2 | 16.50 | 15.25 | 20 |
| **18B224** | 2 | 20.50 | 19.25 | 24 |
| **18B324** | 3 | 20.50 | 19.25 | 24 |
| **18B230** | 2 | 26.50 | 25.25 | 30 |
| **18B330** | 3 | 26.50 | 25.25 | 30 |
| **18B236** | 2 | 32.50 | 31.25 | 36 |
| **18B336** | 3 | 32.50 | 31.25 | 36 |

## Strap

| Part No. | L | Usable Mounting Space (L) |
|---|---|---|
| **18S12** | 9.50 | 7.60 |
| **18S16** | 13.50 | 11.60 |
| **18S20** | 17.50 | 15.60 |
| **18S24** | 21.50 | 19.60 |
| **18S30** | 27.50 | 25.60 |
| **18S36** | 33.50 | 31.60 |
| **18S42** | 39.50 | 37.60 |
| **18S48** | 45.50 | 43.60 |
| **18S60** | 57.50 | 55.60 |
| **18S72** | 69.50 | 67.60 |

*Data subject to change without notice*

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