

DRAWING NUMBER J-09-13-A

SCALE N.T.S.

CHKD RHB

DRAWN V.B.S.

DATE 1-11-72

SOUTHCO Nº09 FASTENER ASSEMBLIES
KNURL HEAD SCREWS

SOUTHCO

LET.	DATE	BY-CHKD
M	06DEC96	JAC

REVISIONS

PRN: S-1-06A

LET.	DATE	BY-CHKD

ASSEMBLY PART NUMBERS

STEEL HARDENED ZINC PLATE CHROMATE PLUS SEALER	STAINLESS STEEL PASSIVATED	STEEL HARDENED CHROMIUM PLATE PER MIL-F-14072 FINISH No. M216A	STEEL - HARDENED BLACK PENETRATE PER MIL-C-13924 CL.1	A	B (Ref)	C
09-13-102-11	09-13-102-26	09-13-102-14		.100	.297	.422
103	103	103		.150		
202	202	202	09-13-202-30	.100	.422	.547
203	203	203		.150		
204	204	204		.200		
205	205	205	09-13-205-30	.250		
302	302	302		.100	.547	.672
303	303	303		.150		
304	304	304		.200		
305	305	305		.250		
307	307	307		.350		
402	402	402		.100	.672	.797
403	403	403		.150		
404	404	404	09-13-404-30	.200		
405	405	405		.250		
407	407	407		.350		
409	409	409		.450		
502	502	502		.100	.797	.922
503	503	503		.150		
504	504	504		.200		
505	505	505		.250		
507	507	507		.350		
509	509	509		.450		
511	511	511		.550		
602	602	602		.100	.922	1.047
603	603	603		.150		
604	604	604		.200		
605	605	605		.250		
607	607	607		.350		
609	609	609		.450		
611	611	611		.550		
613	613	613		.650		
615	615	615		.750		
702	702	702		.100	1.047	1.172
703	703	703		.150		
704	704	704		.200		
705	705	705		.250		
707	707	707		.350		
709	709	709		.450		
711	711	711		.550		
713	713	713		.650		
715	715	715		.750		
09-13-717-11	09-13-717-26	09-13-717-14		.850		

PAT. 3,892,031

PROPRIETARY ITEM - EXCEPT FOR USES EXPRESSLY GRANTED IN WRITING. INFORMATION DISCLOSED HEREON IS CONFIDENTIAL AND ALL RIGHTS, PATENT AND OTHERWISE, ARE RESERVED BY SOUTHCO, INC.